

Technical Data Sheet

LaserAcryl2

Description: Sheets produced from impact Polymethyl Methacrylate (PMMA)

Mechanical properties:

			ASTM Method
Tensile Strength (to break)	psi	5,500	D-638
Tensile Strength (Elongation before break)		50%	D-638
Flexural Strength	psi	10,300	D-790

Thermal properties:

			ASTM Method
Deflection Temperatur ISO/R 75 A	°C	80	D-648
Vicat Softening Point 1mm (90°F/hr, 2.2 lbs)	°C	97,78	D-1525
Vicat Softening Point 1mm (90°F/hr, 11.0 lbs)	°C	86,11	D-1525
Coefficient of Thermal Expansion	Inch/inch/°F	5.6×10^{-5}	D-696

Other properties:

			ASTM Method
Specific Gravity 23 °C	g/cm ³	1,15	D-792

Note: The above information is given in good faith, but no warranty, express or implied, is given.

InnoPlastics GmbH, Leinenkamp 9, 27299 Langwedel-Darverden, Germany
Tel. +49 (0) 42 32 / 94 58 – 33 Fax +49 (0) 42 32 / 94 58 – 58